- -When to start building:
  - -when the design is done....really done!
    - -wiring diagram/flow chart/drawings
  - -when all details are resolved, or...
  - -if you have to test some unknown out first

- -Find the most suitable parts that you can afford
  - -these are not necessarily *free parts*
  - -free parts often allow you to be a alpha tester... not what you want!
  - -buy as much technology as possible (don't reinvent the wheel)
  - -justify parts supplied by single, overseas, or small supplier
  - -find parts that are well supported
    - -user groups
    - -web sites
    - -Google groups
    - -documentation available, up to date, not preliminary

- -Carefully choose packaging for parts, especially ICs
  - -many parts are almost invisible
  - -get SMD adapters for small parts
- -Stay away from the "latest thing" in technology
  - -highest frequency switching power supplies
  - -65nm FPGAs
  - -Zigbee, Bluetooth... probably ok
- -Watch for hidden complexity
  - -USB, Web interface (uP with TCP/IP stack)
- -Be wary of code/schematics obtained from the Web
  - -you get what you pay for
  - -can you debug somebody else's code?
  - -if it dosen't work, what will you do?

- -Where to look for parts
  - -Digikey, Mouser, Jameco, Newark Electronics, Allied Electronics
  - -All Electronics, Electronic Goldmine, DC Electronics, Ocean State Electronics
  - -Hosfelt Electronics, Dan's Small Parts
- -Google can find anything with the right search keys
  - -most popular parts finding tool for engineers no kidding!
- -For mechanical parts
  - -Small Parts Inc, McMaster Carr
- -For code:
  - -stick to vendors example code, trusted sources

#### -How to build

- -use an open framework
- -you will be debugging, prepare for it
- -add debugging features up front, lights, serial ports, printf's, etc.
- -don't miniaturize, make it easy to work on
- -modularize as much as practical
- -build bottom up
  - -test each part
  - -be totally sure and prove it works
  - -don't stuff entire PCBs
  - -don't code everything at once use stubs
- -keep detailed notes on what you do or see
  - -take measurements and see if they make sense
  - -see something strange, measure the amount of strange
  - -see something wrong, fix it first, then go on